

Date: Tuesday, 03/04/2007 11:02:08 AM  
User: Linda Lacelle

## Process Sheet

SPLIT MF

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SET SCREW	
Job Number	: 31571		Part Number	: D35851	
Estimate Number	: 12804		Drawing Number	: D3585 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 03/04/2007 S.O. No. : N/A		Drawing Revision	: A	
Prht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 10/04/2007	
Previous Run	: 31384		Qty:	M Um: Each	
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev:A New Issue 07-03-20 JLM				

Additional Product

Int-Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STOCK D3585-1 B 31384	MF 07-04-09
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 DRILL HOLE PER DRWG D3585 REV.A	MF 07-07-06 MF 07-07-09
3.0	QC5	INSPECT WORK TO CURRENT STEP
		 En 07-07-09
	Comment: INSPECT WORK TO CURRENT STEP	24
4.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 REIDENTIFY & STOCK USING NEW B/N 31571	c207107109(24)
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		 D 07-07-09
	Comment: FINAL INSPECTION/W/O RELEASE	24

Job Completion:



c207107109

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07-07 09	2.	Split - <del>Made 40 set screw</del> drilled <del>hole</del> hole in 40 screw	mf	07-07 09	40-		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/07/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

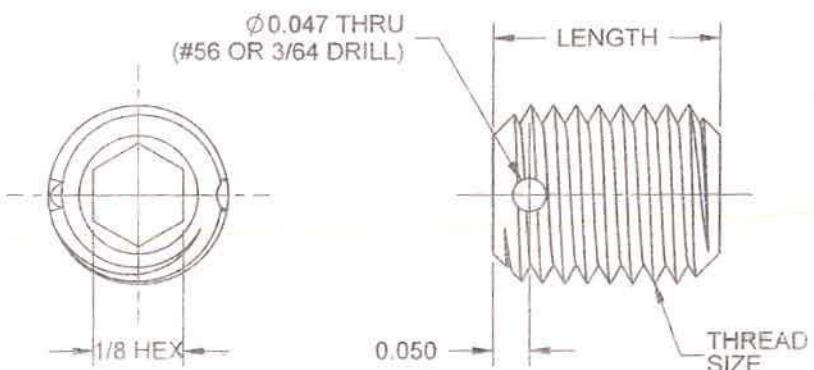
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>JB</i>	DRAWN BY <i>JB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>#</i>	DRAWING NO. D3585	REV. A SHEET 1 OF 1
DATE 07.01.02		TITLE SET SCREW	SCALE NTS
REV A	DATE 07.01.02	DESCRIPTION NEW ISSUE	

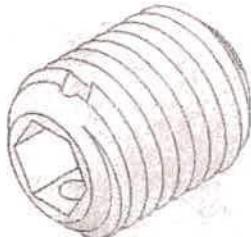
## SPECIFICATION CONTROL DRAWING



P/N	THREAD SIZE	LENGTH	POSSIBLE SUPPLIER
D3585-1	1/4-28 UNF	0.313	McMASTER-CARR P/N 90289A352

**NOTES:**

- 1) TYPE: KNULED CUP POINT SET SCREW
- 2) MATERIAL: BLACK-OXIDE ALLOY STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

*WJ 3585-1*

